

Monoxenic production of the entomopathogenic nematode *Steinernema carpocapsae* in an internal-loop airlift bioreactor: Evolution of the hydrodynamic conditions.

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Food Science and Technology Research Centre, Autonomous University of Hidalgo State. MEXICO.

*Biocontrol Symbiosis/Entomopathogen
Nematodes and Symbiotic Bacter*

INTRODUCTION

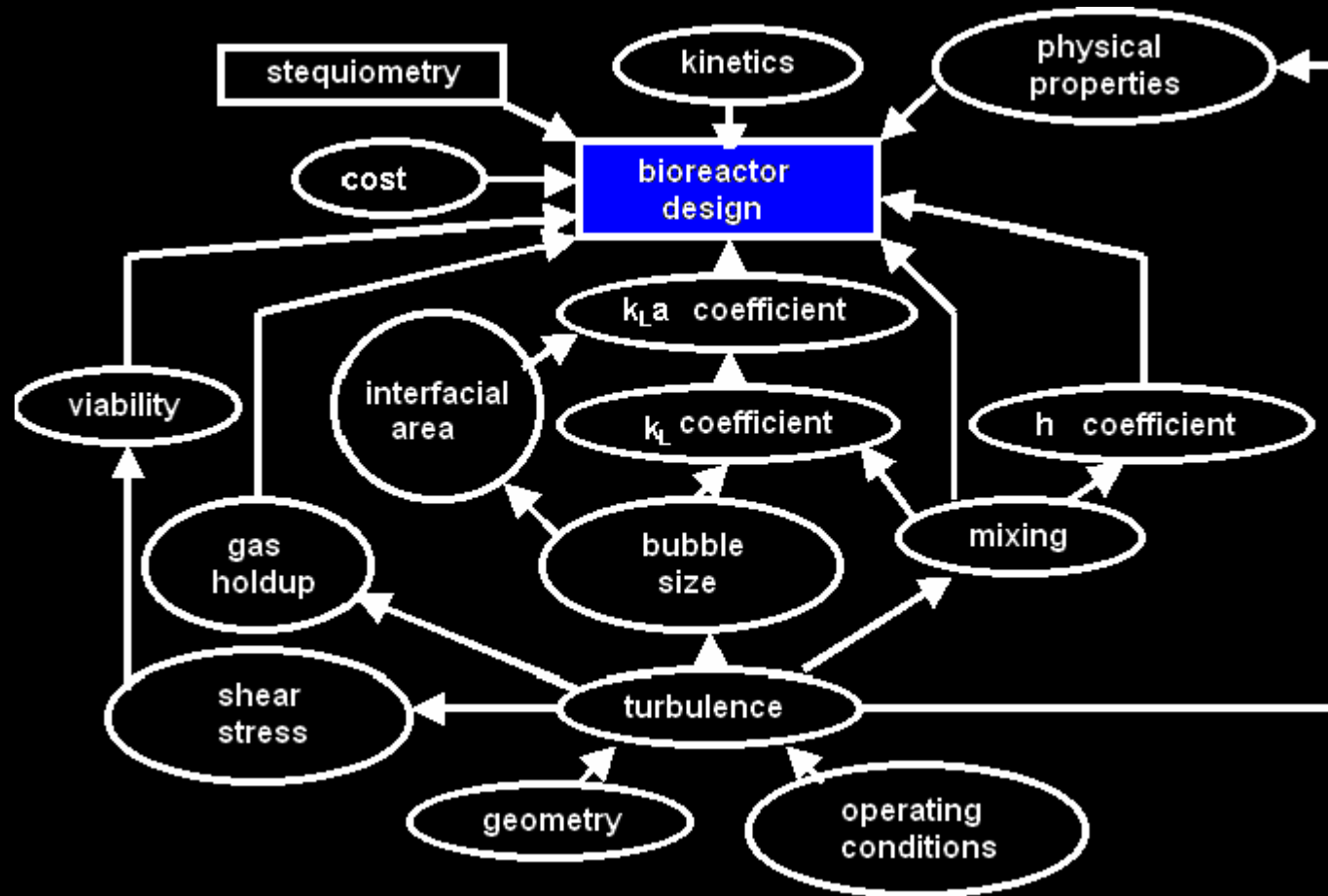


Biological control of insect pests (Mass production of IJ stages of entomopathogenic nematodes, *Steinernema* spp.; *Heterorhabditis* spp.).

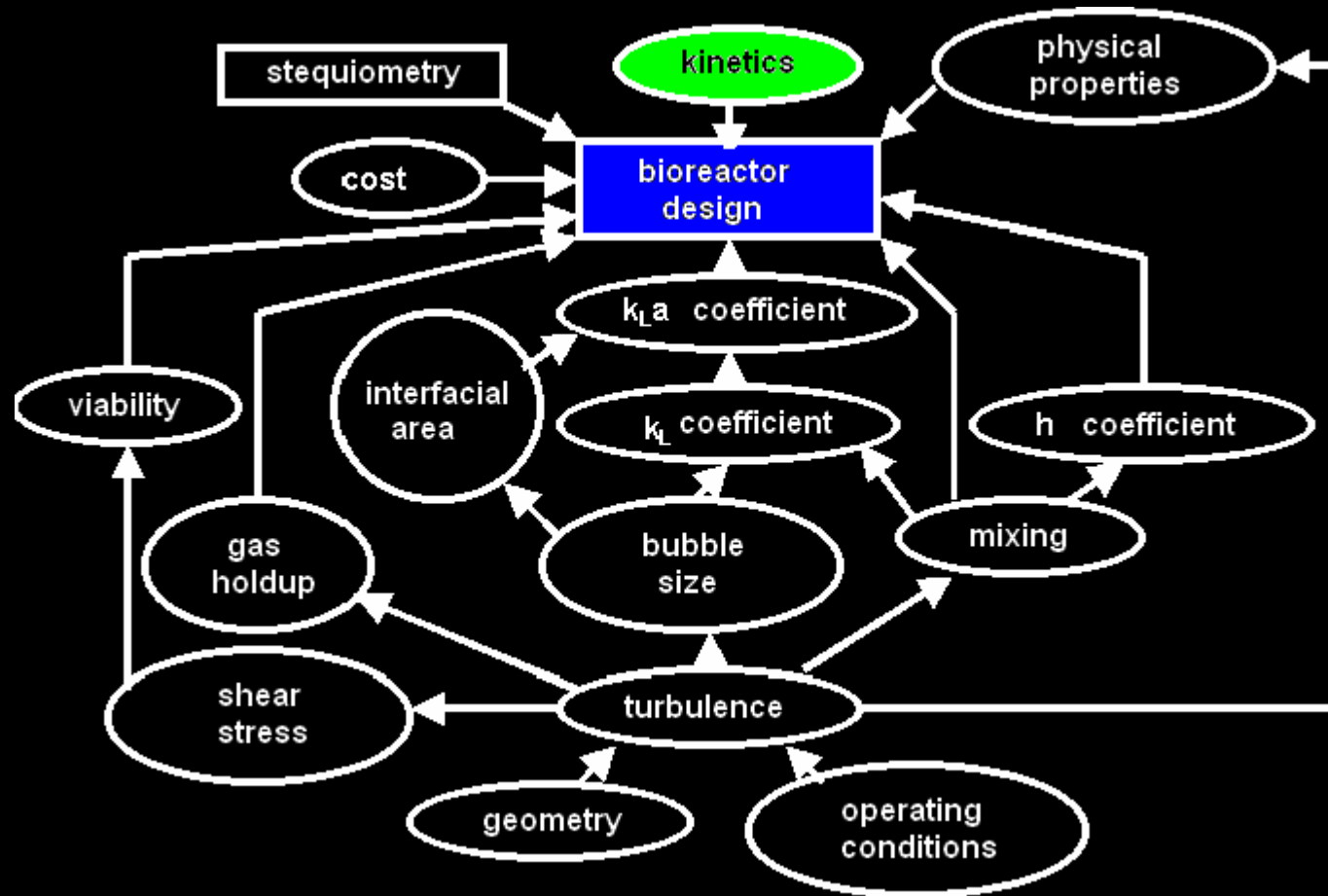


**Biocontrol Symbiosis/Entomopathogen
Nematodes and Symbiotic Bacter**

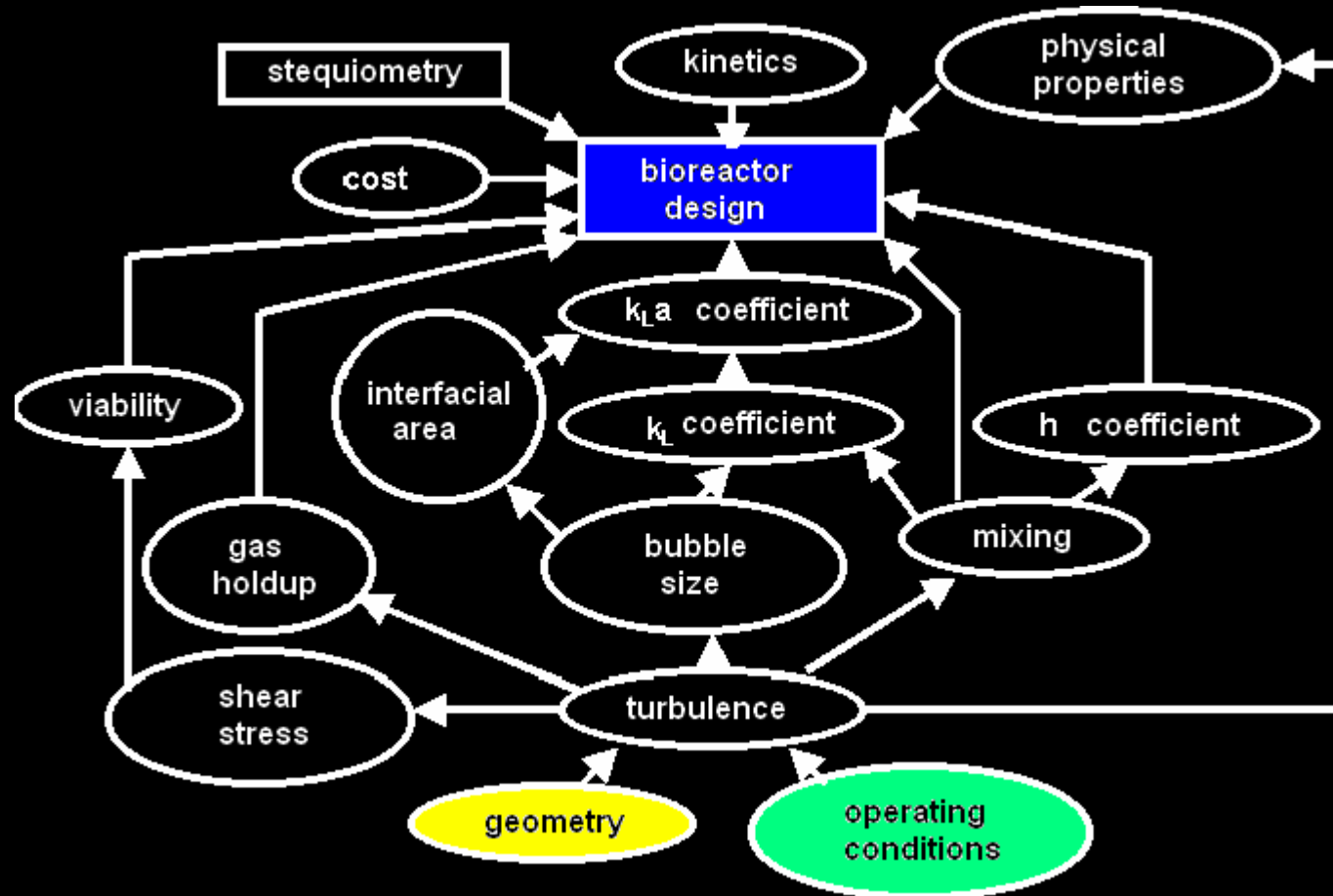
INTRODUCTION



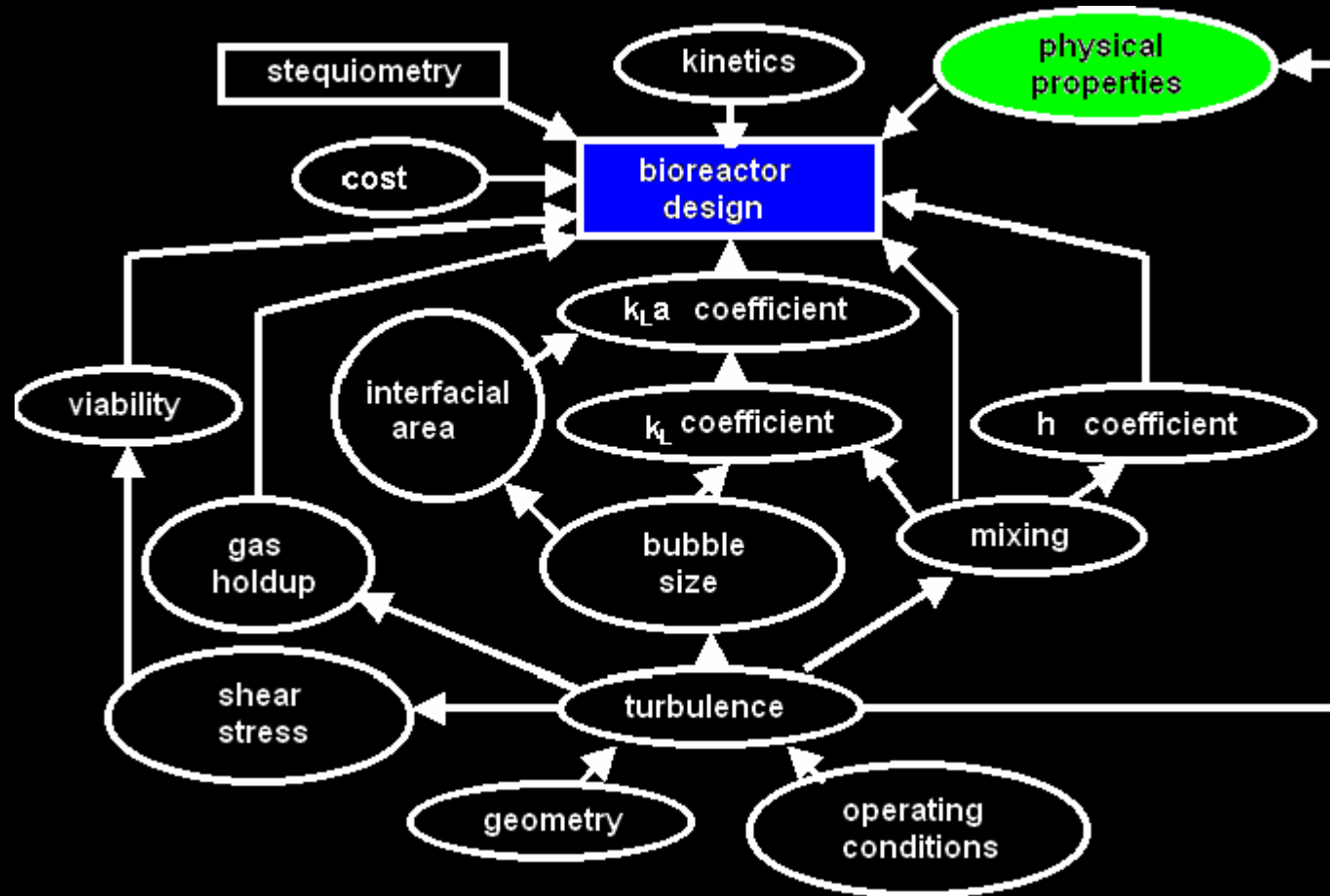
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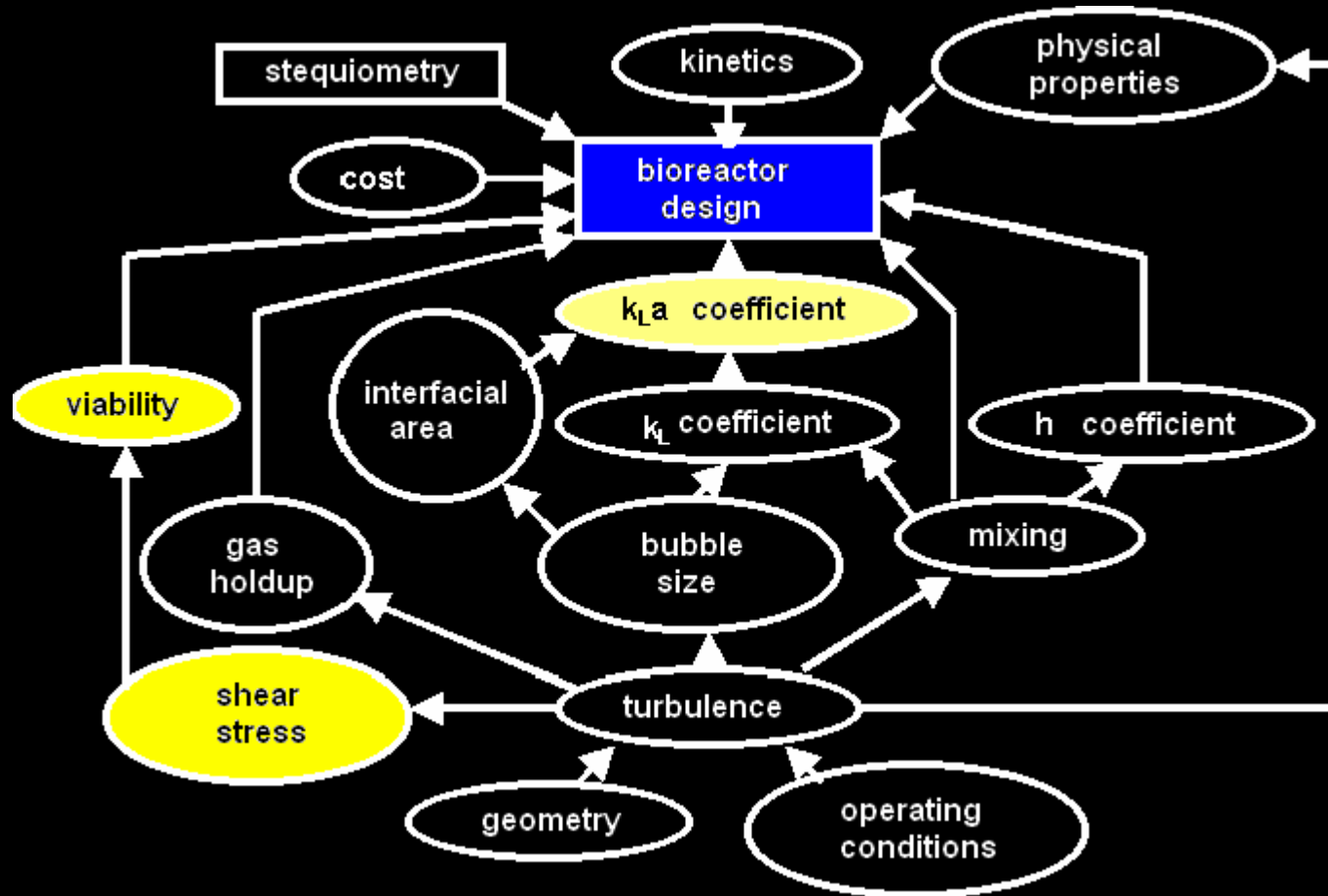
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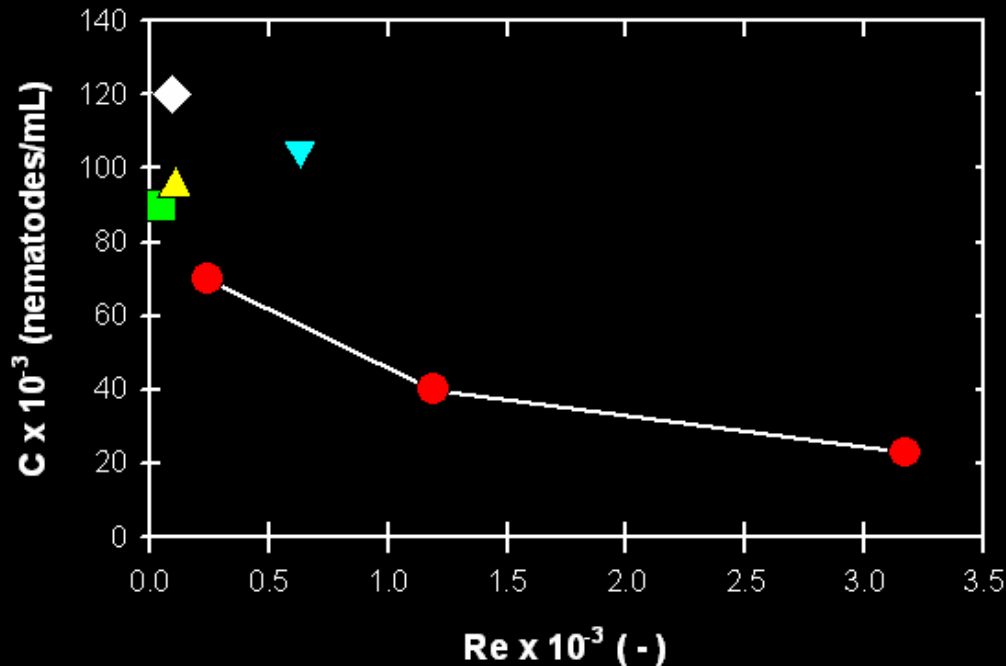


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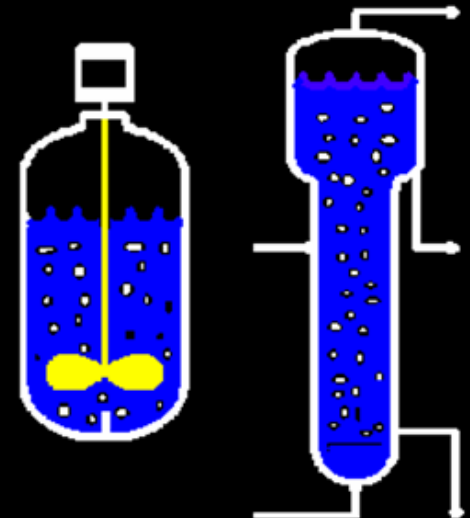


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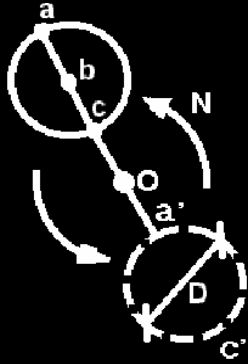
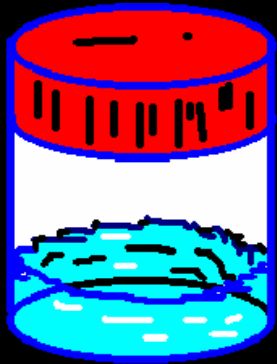
- Using data of K and n (Chavarría-Hernández et al 2003)
- Using equations -Reynolds number-, $Re = f(N, D, \dots)$



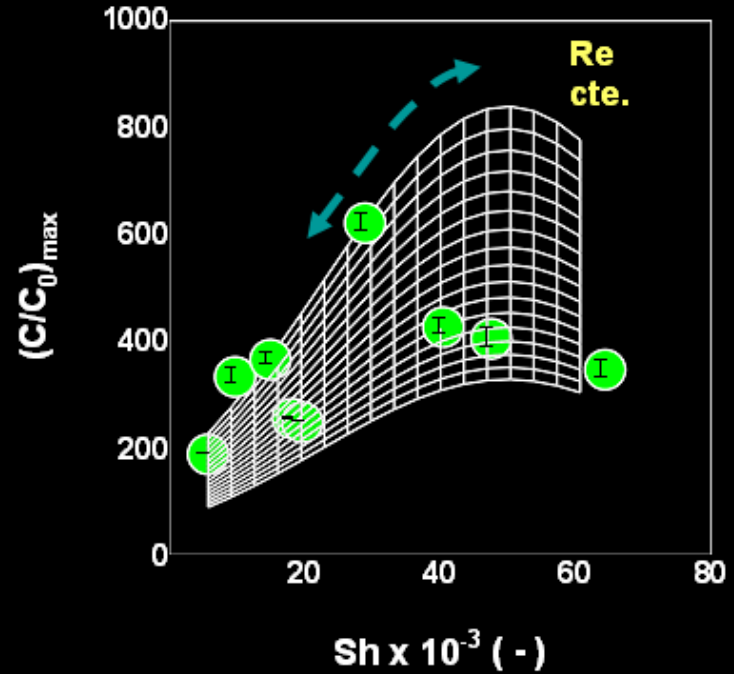
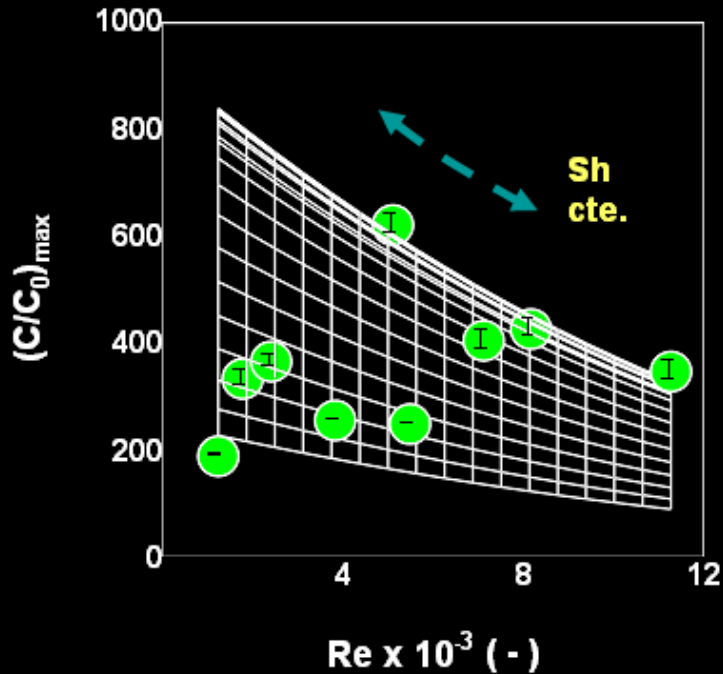
- MA, Pace et al 1986
- PA, Pace et al 1986
- ▲ PA, Friedman et al 1989
- ▼ PA, Surrey & Davies 1996
- ◆ PA, Surrey & Davies 1996



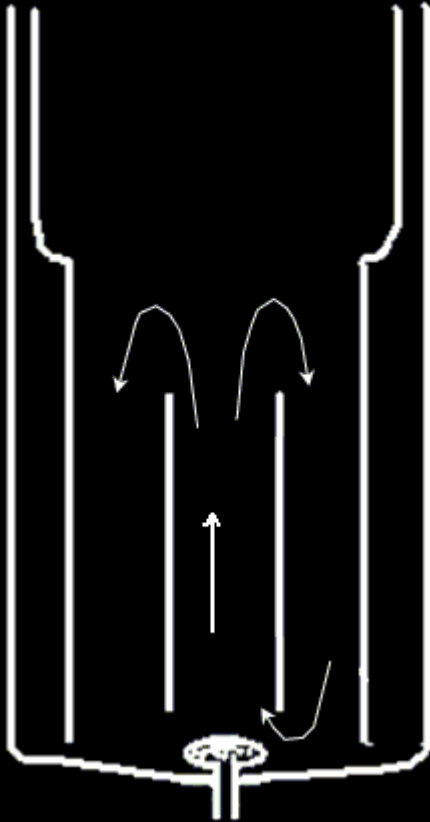
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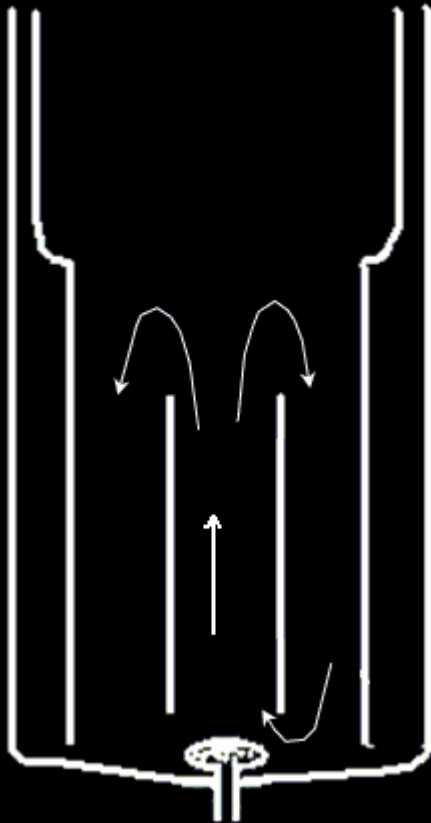
- Re ; hydrodynamics.
- Sherwood number $-Sh-$, oxygen transfer conditions.



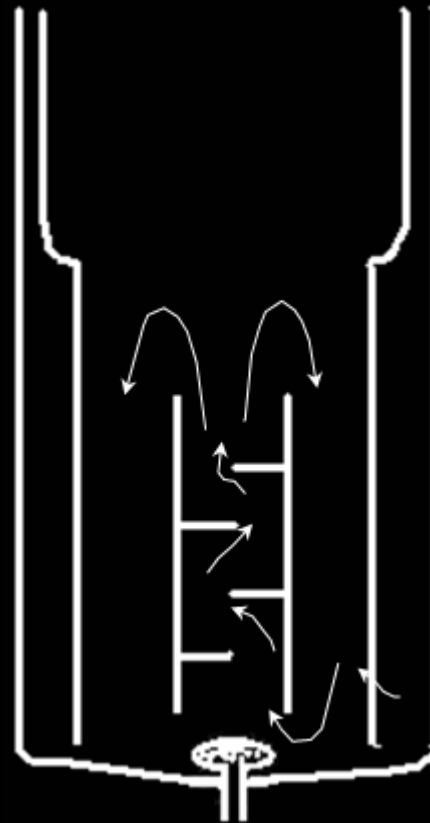
Internal loop airlift bioreactor



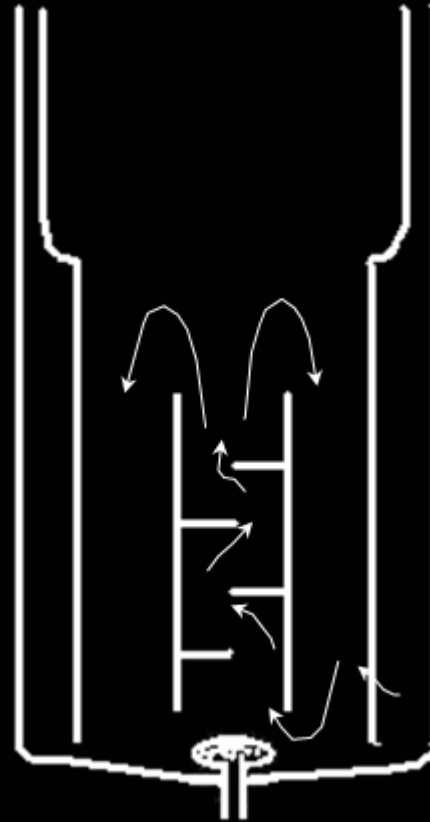
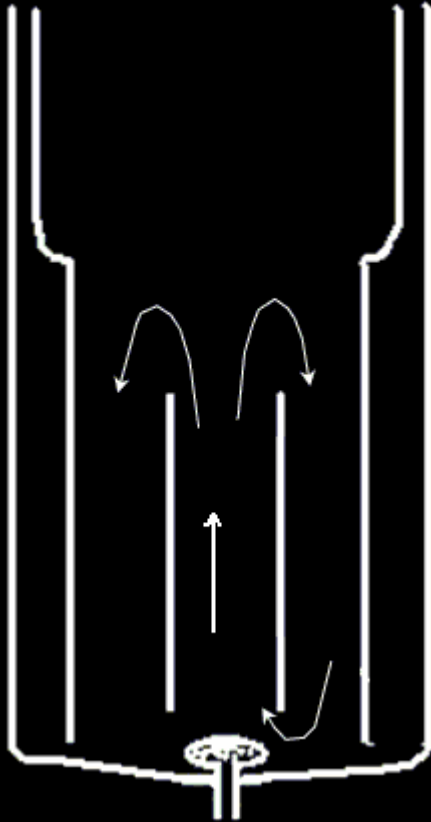
Internal loop airlift bioreactor



Static mixer



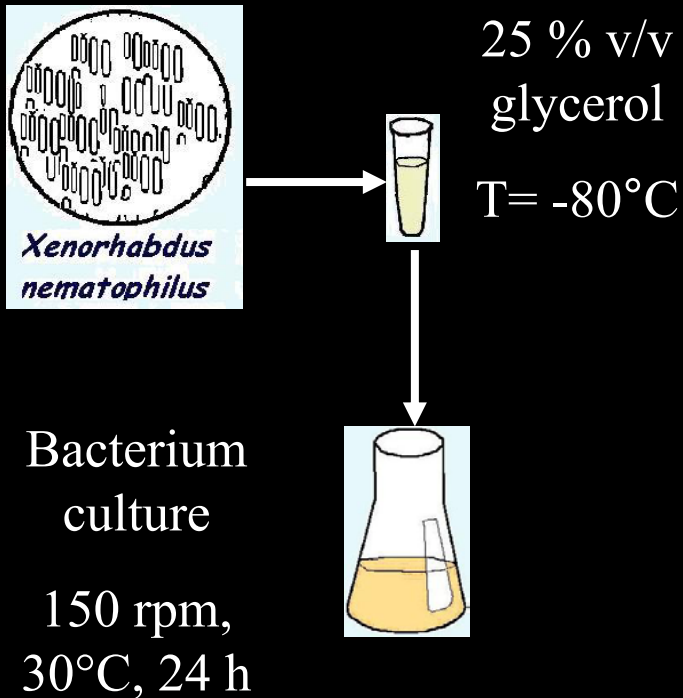
Internal loop airlift bioreactor



Static mixer

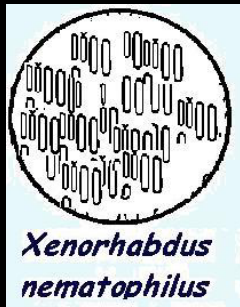


Cultures of *Steinernema carpocapsae* and *Xenorhabdus nematophila*



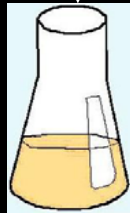
MATERIALS & METHODS

Cultures of *Steinernema carpocapsae* and *Xenorhabdus nematophila*



Bacterium
culture

150 rpm,
30°C, 24 h



5 %
(v/v)



Production medium

Q=1 vvm, 30°C, 48h

MP1. 50% v/v whey, 2% w/v yeast extract, 1% w/v dried egg yolk, 0.3% w/v NaCl, 3.7% v/v corn oil (Chavarría-Hernández et al 2006).

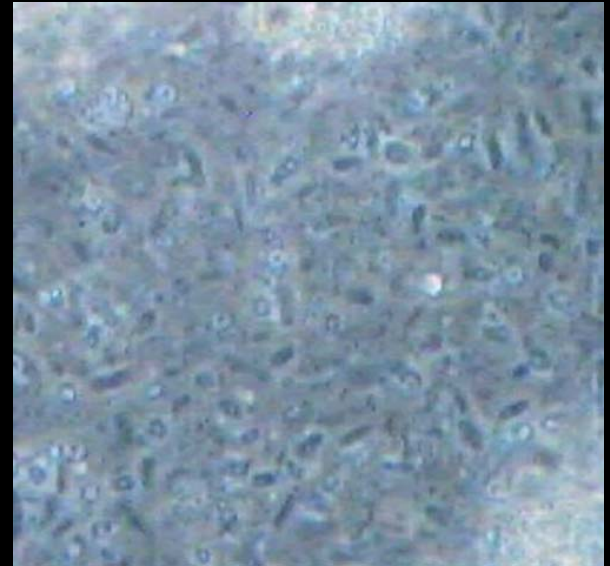
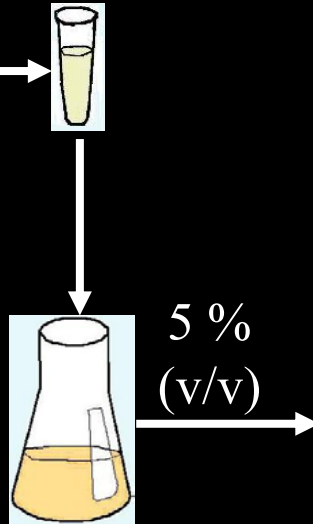
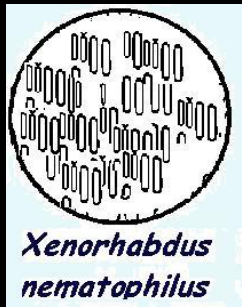
MP2. 8.2% v/v aguamiel (sap from *Agave* spp.), 1.2% w/v dried egg yolk, 0.4% w/v yeast extract, 0.5% w/v NaCl, 2.5% v/v corn oil (Islas-López et al 2005).



**Biocontrol Symbiosis/Entomopathogen
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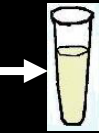
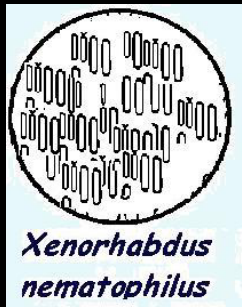
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Cultures of *Steinernema carpocapsae* and *Xenorhabdus nematophilus*



MATERIALS & METHODS

Cultures of *Steinernema carpocapsae* and *Xenorhabdus nematophilus*



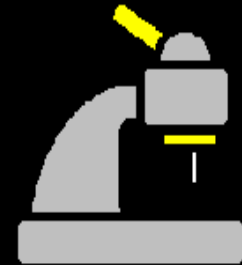
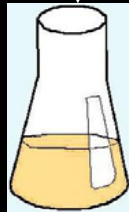
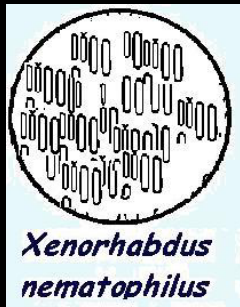
IJ stages in
sterilised
distilled water,
4°C

$C_0=1,000$ IJ/mL,
approximately



MATERIALS & METHODS

Cultures of *Steinernema carpocapsae* and *Xenorhabdus nematophilus*



Q variable, **22°C**, 24 d

Taking samples every 2 - 4 d

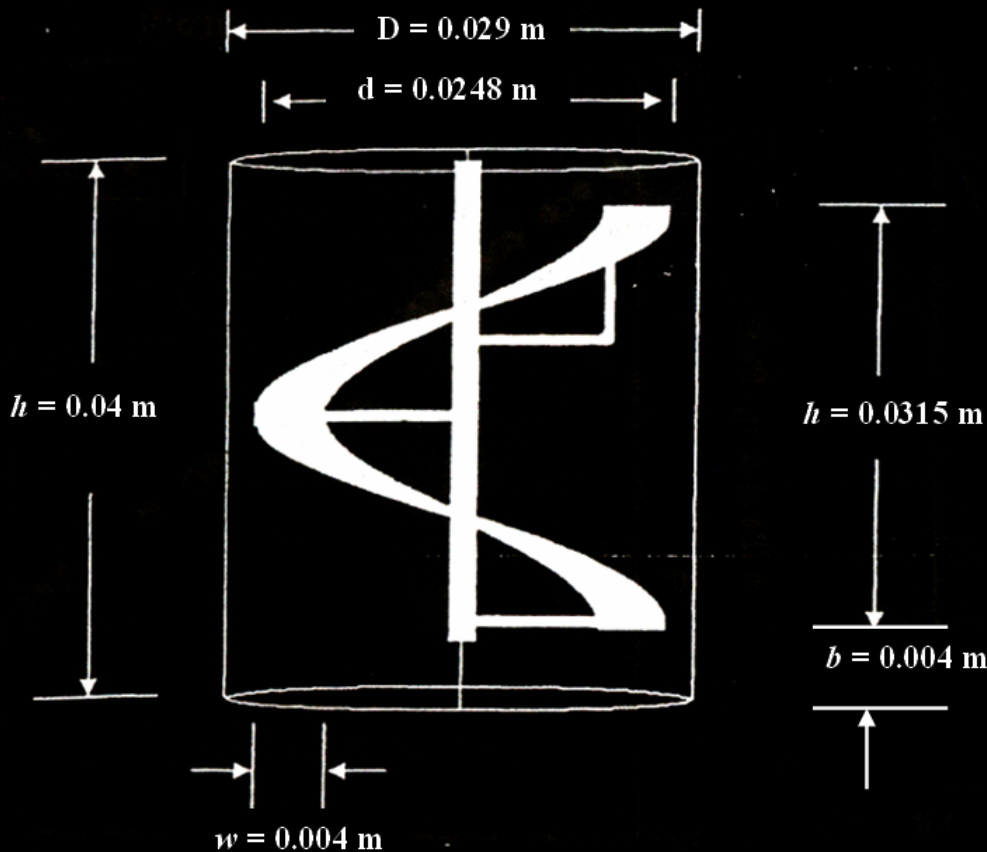


- Nematode concentration (viable count, C ; and X)
- Process viscosity, η (mixing viscometry)



MATERIALS & METHODS

Process viscosity, η (mixing viscometry)



$$\log \Gamma = A_n + n \cdot \log N$$

$$Kp = (162.5454) \cdot (24.64^{(n-1)}) \cdot \left(0.91^{\left[\frac{n-1}{n} \right]} \right)$$

$$K = \frac{2 \cdot \pi \cdot A_n}{Kp \cdot (0.0248^3)}$$

$$\eta = K \gamma_a^{(n-1)}$$



Hydrodynamics analysis. Culture broth rheological properties were evaluated through the Ostwald-de Waele model - $\tau = K (\dot{\gamma})^n$ -.

Riser section: $\dot{\gamma} = 5000 v_{sg}$ (Nishikawa et al 1977) with superficial gas velocity ($v_{sg} = Q/A$).

Downcomer section:

$$\dot{\gamma}_w = 3.36(1 - U_{GR})^{-32.56} \left(1 + \frac{A_D}{A_R}\right)^{0.89} (H_D)^{0.44}$$

(Al-Masry et al 2005)



Actual flow regime was calculated using (considering the gas expansion):

$$Re=(\rho D_H v)/\eta$$

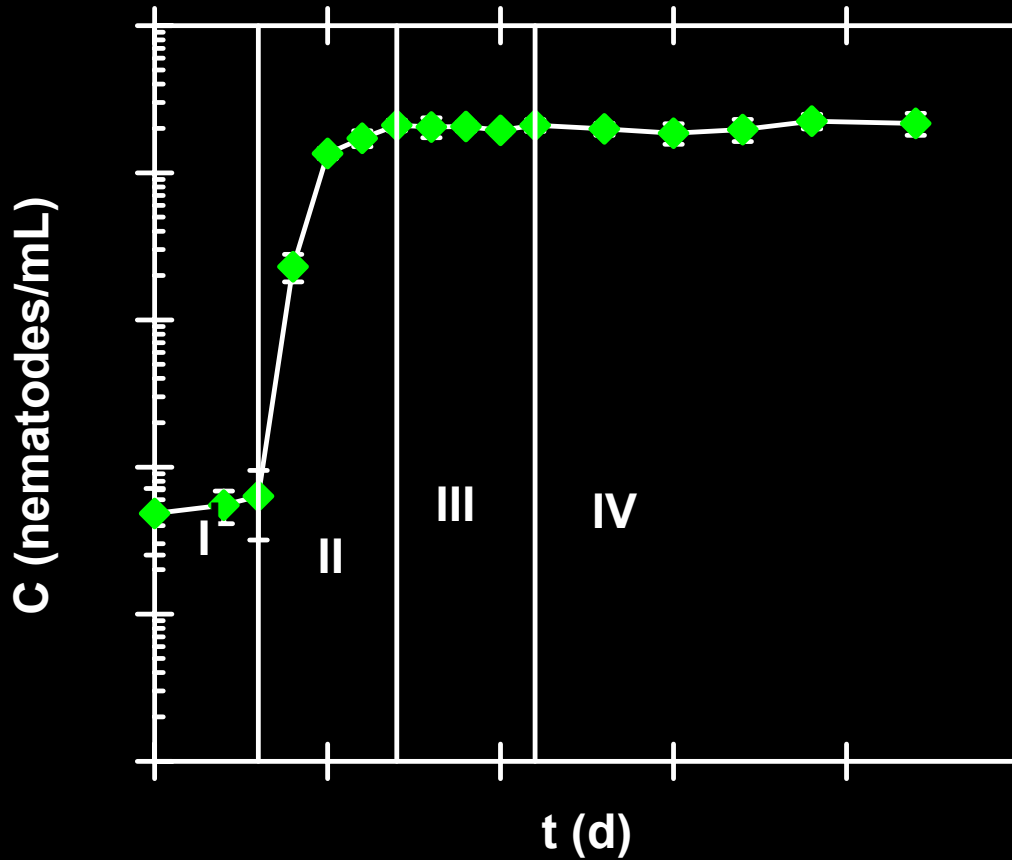
The gas-liquid mass transfer efficiency was calculated using:

$$\frac{k_L a D}{V_{sg}} = 2.95 \times 10^{-3} \left(\frac{D V_{sg} \delta}{\eta_a} \right)^{0.37} \left(\frac{V_{sg}^2 D \delta}{\sigma} \right)^{-0.13} \left(\frac{V_{sg}}{\sqrt{gD}} \right)^{-0.31} \left(\frac{H}{D} \right)^{-0.50}$$

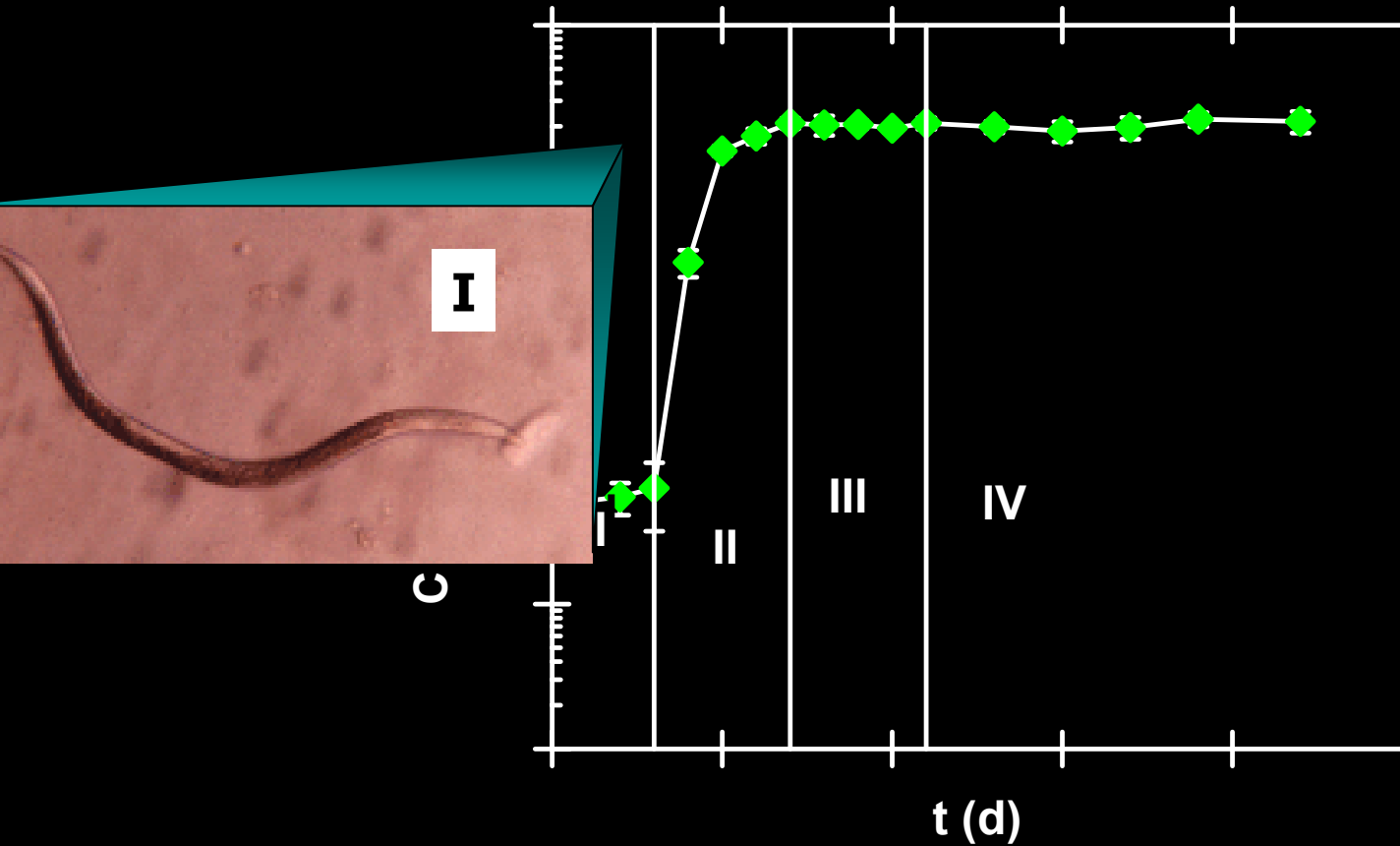
(Zhao et al 1994)



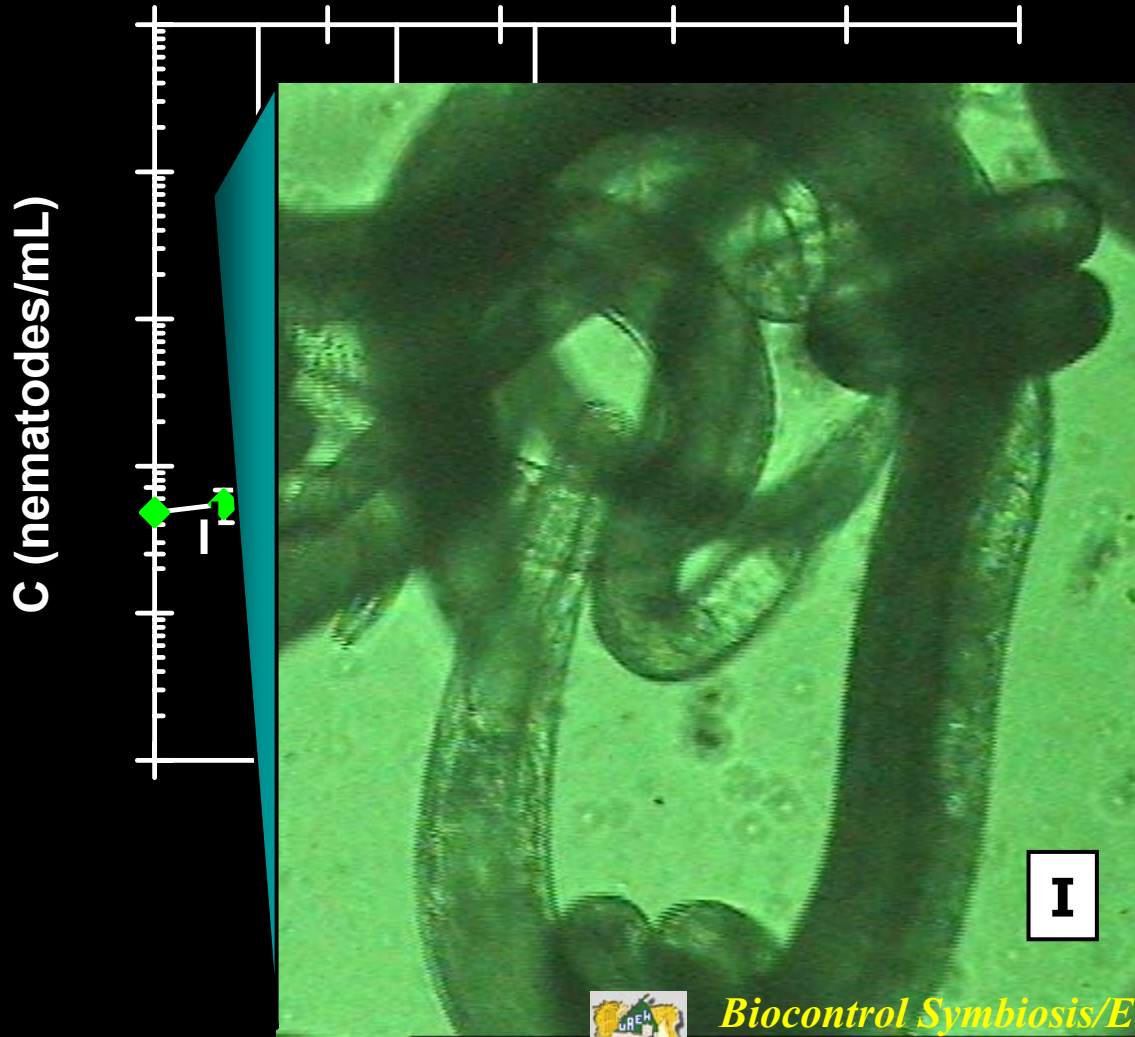
RESULTS



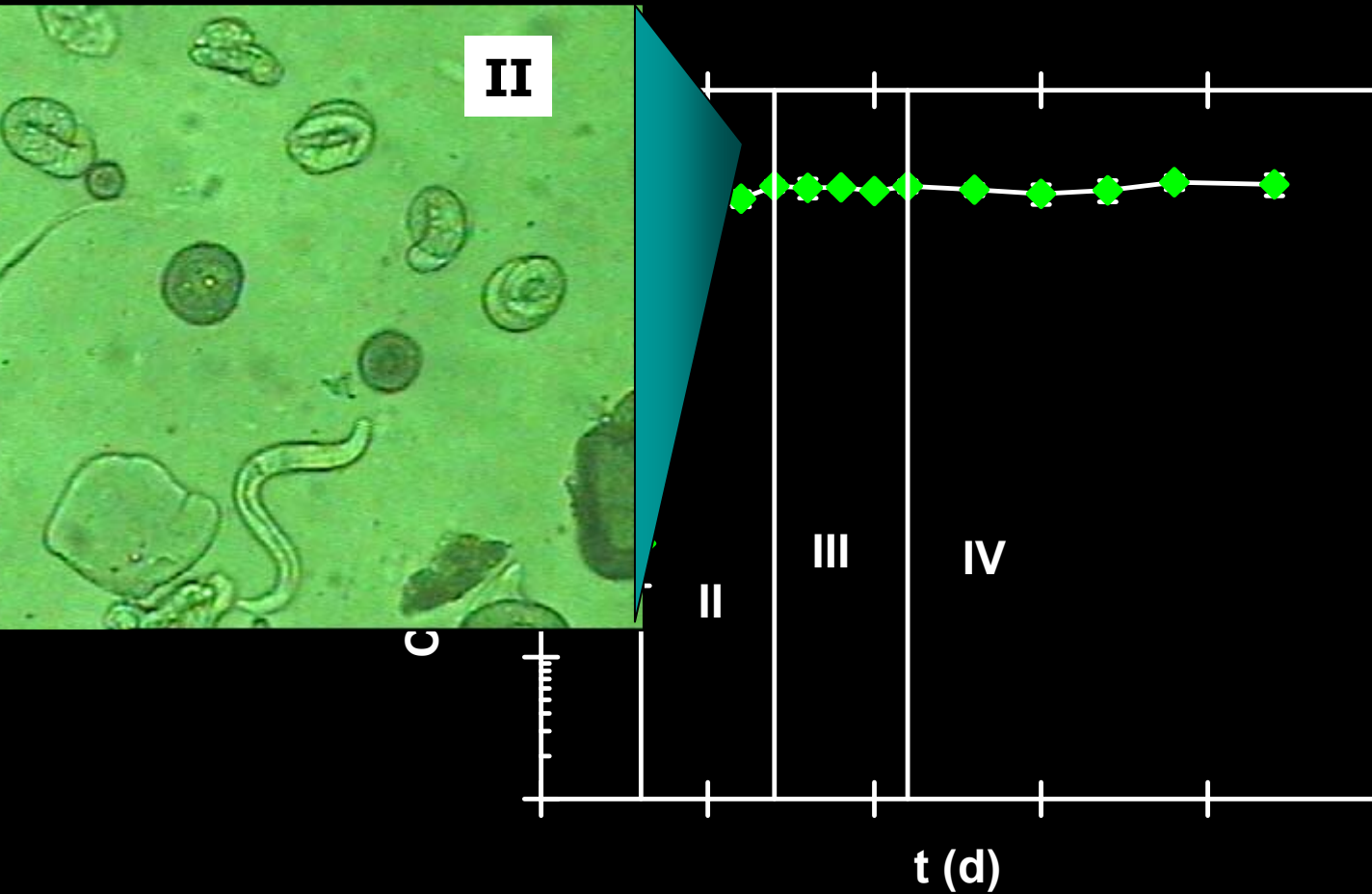
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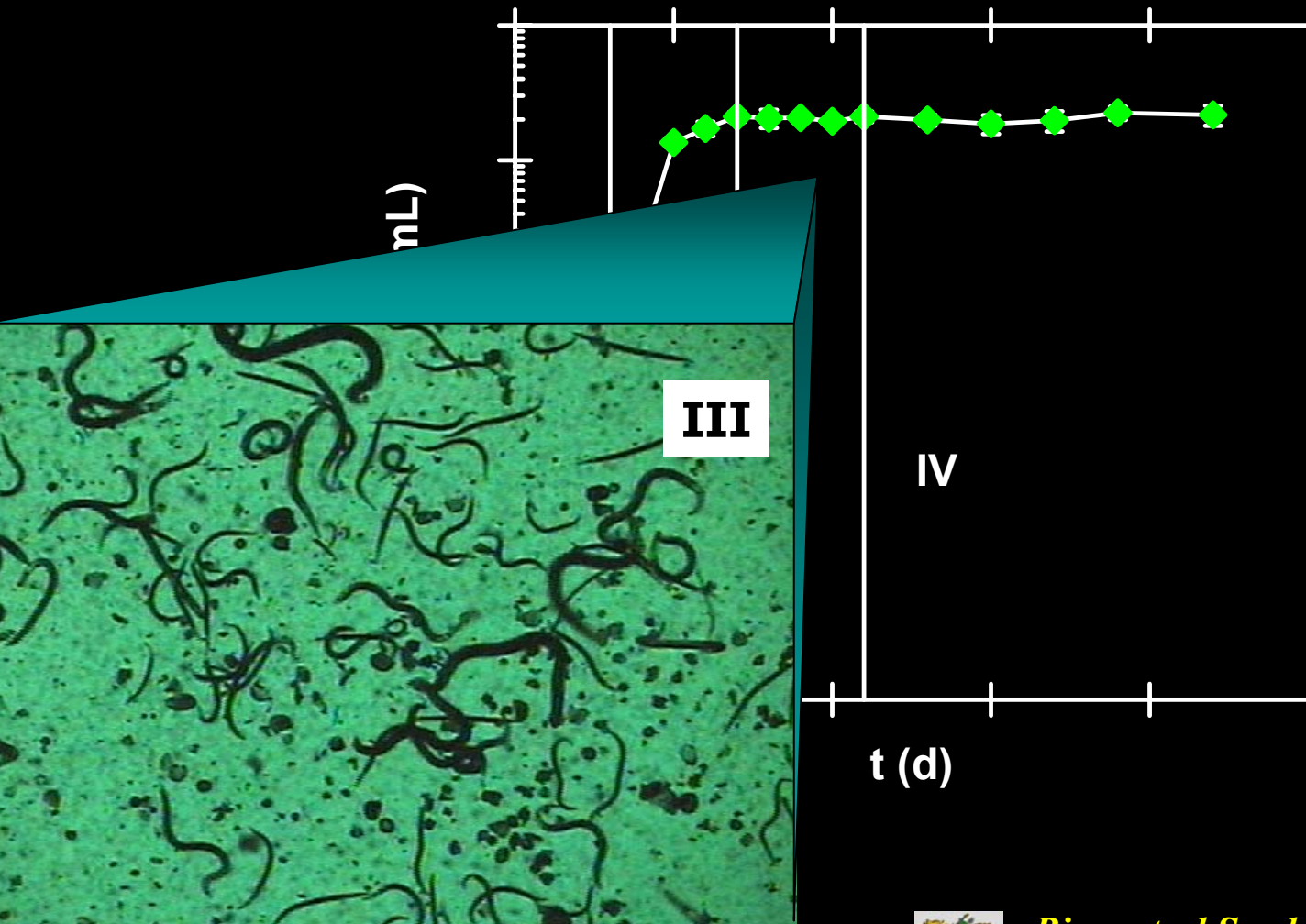
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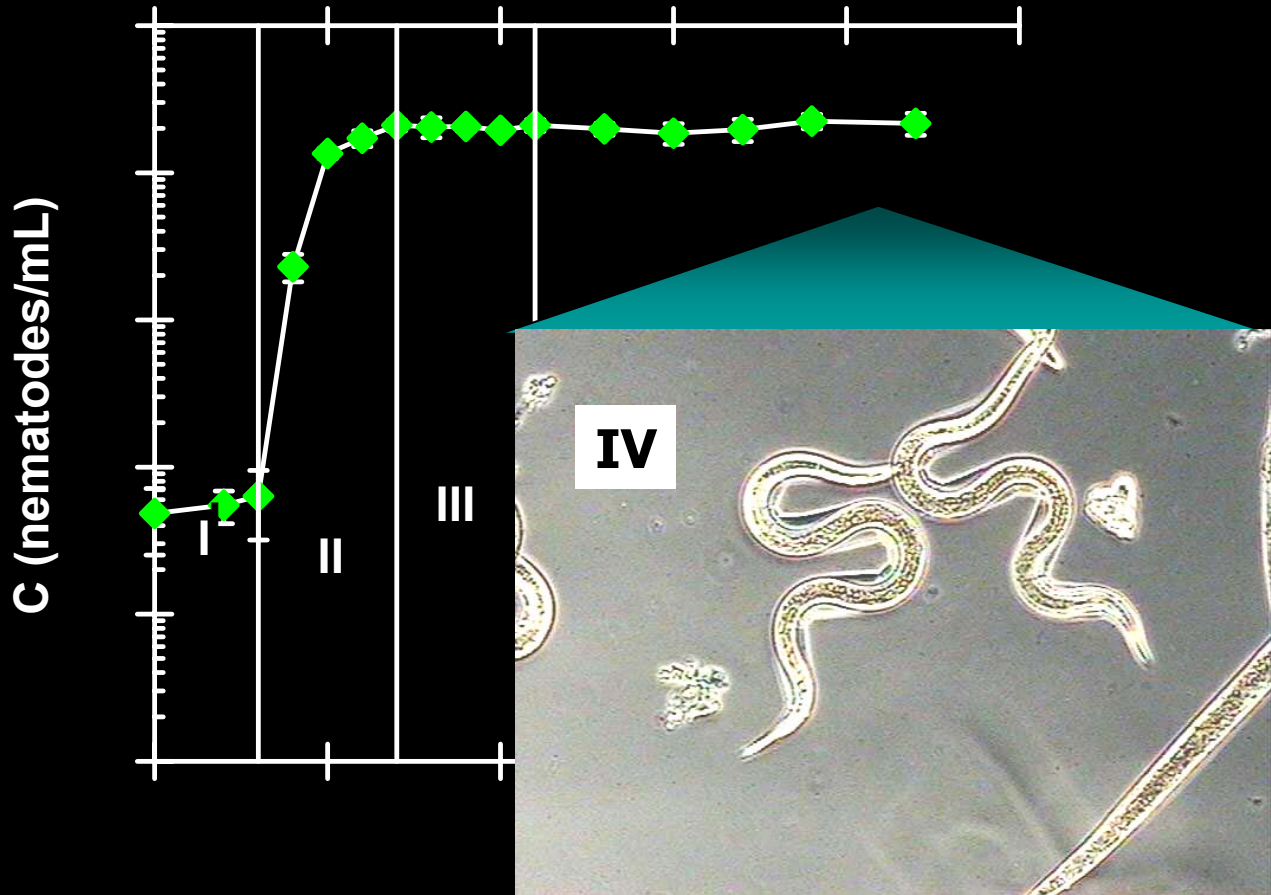
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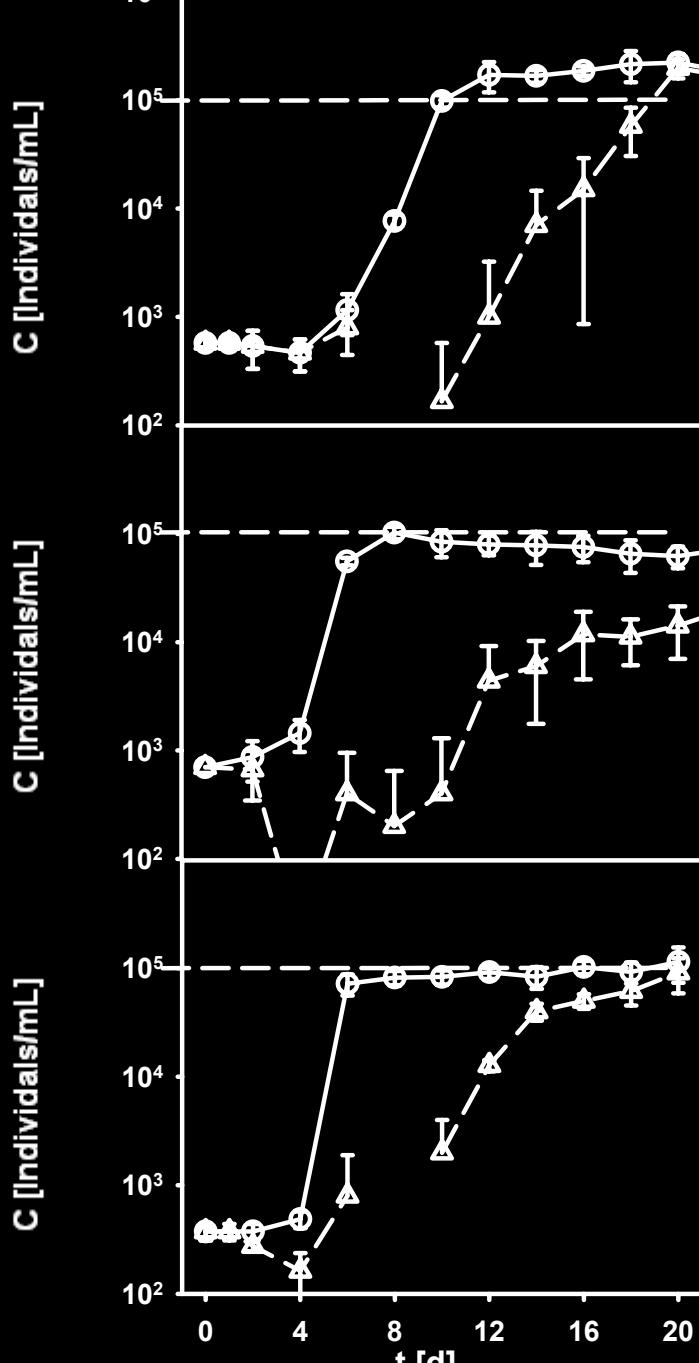
RESULTS



RESULTS



RESULTS



SDT-MP1

SM-MP1

SM-MP2



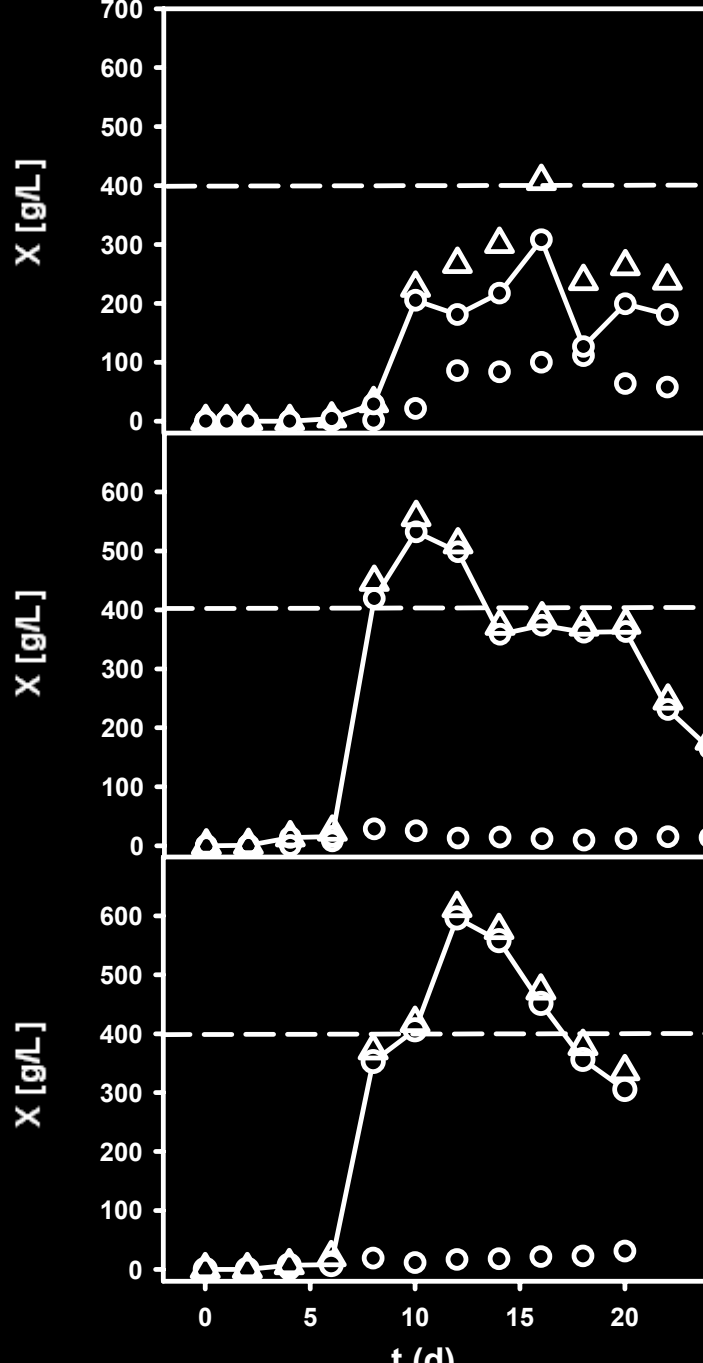
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RESULTS

Fermentation	Maximum nematode concentration (individuals/mL) (σ)²	% of IJ stages	Maximum IJ concentration [individuals/mL]	Maximum nematode biomass concentration (X, [g/L])
SDT-MP1	222,000 (41,923)	87.12	193,406	407.7 (t = 16 d)
SM-MP1	62,200 (14,131)	22.83	14,200	557.2 (t = 10 d)
SM-MP2	114,600 (41,058)	79.58	91,199	613.1 (t = 12 d)



RESULTS



SDT-MP1

SM-MP1

SM-MP2



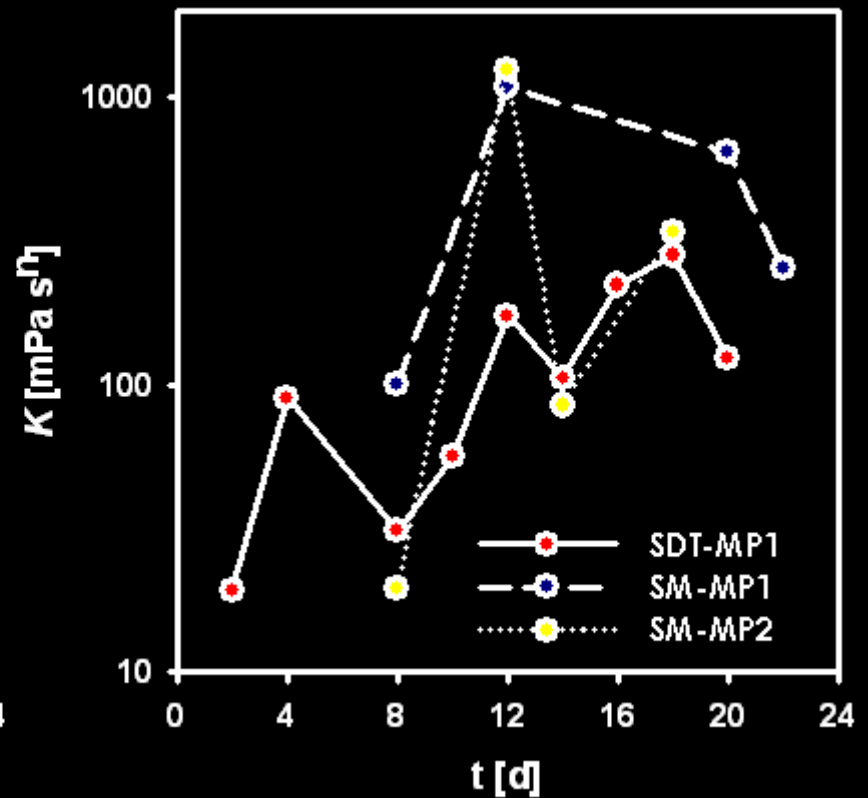
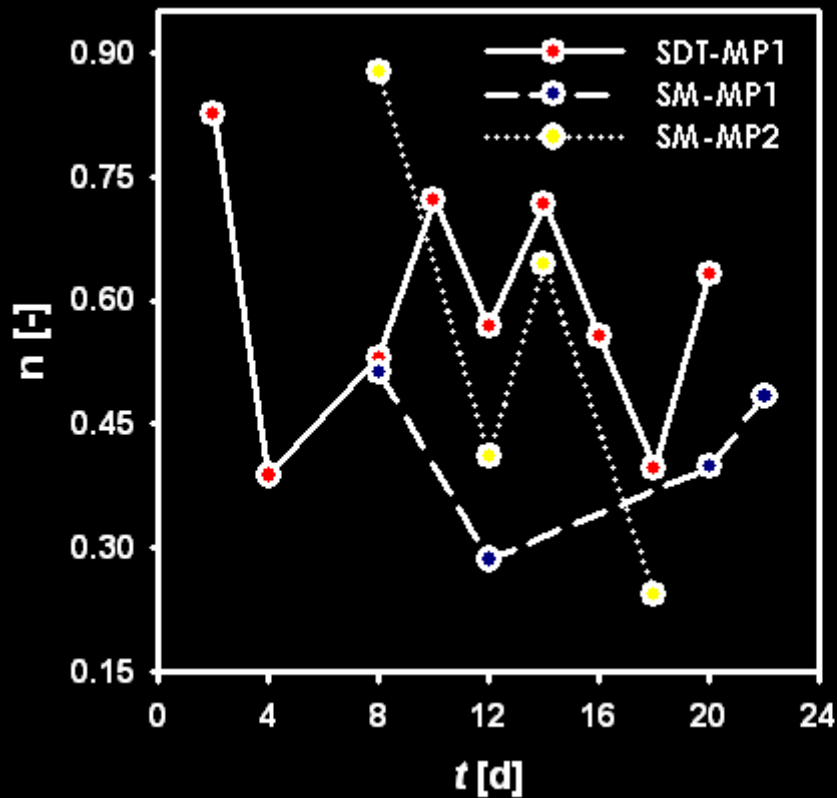
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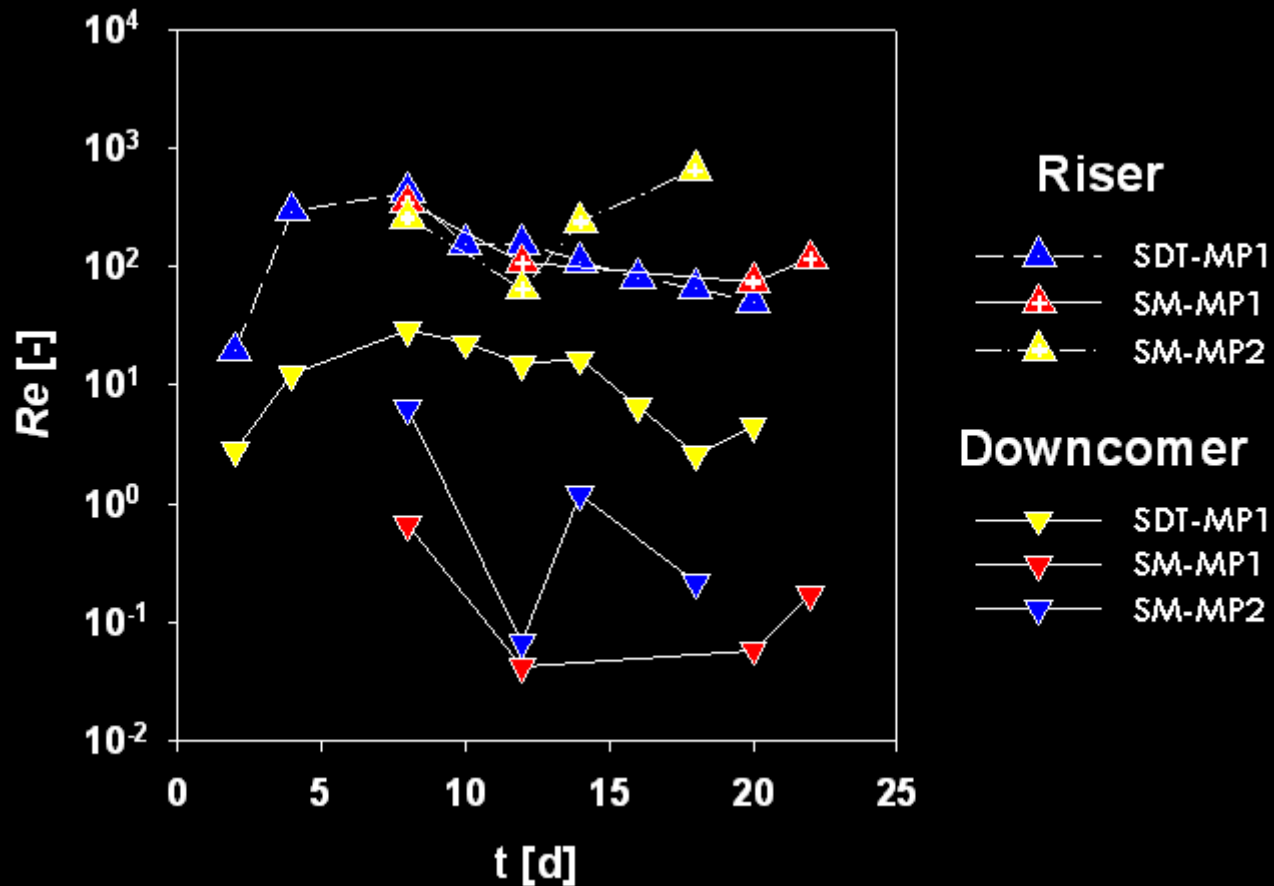
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Rheological properties evolution

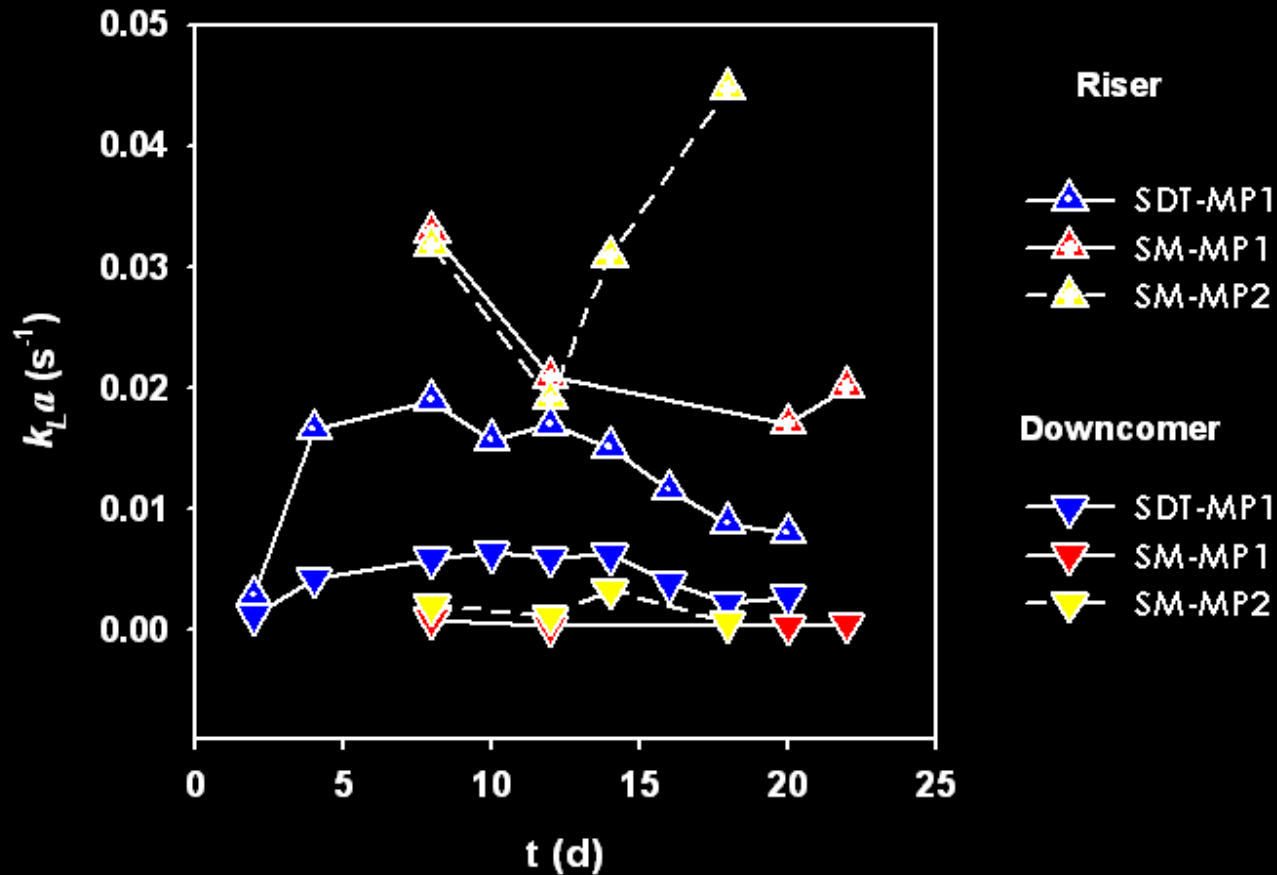


Hydrodynamics evolution



RESULTS

Evolution of the gas-liquid mass transfer efficiency



Conclusions

- High nematode concentrations of *Steinernema carpocapsae* were achieved using an internal-loop airlift bioreactor (up to 190,000 IJ/mL; MP1 medium).
- Using the estimated rheological properties, it is first presented the evolution of both the hydrodynamics and the gas-liquid mass transfer conditions along the fermentations (i.e., Re & Sh).
- SDT geometry rendered the best IJ productivities. Nonetheless, SM geometry appears to provide better conditions for the nematode population development.
- Finally, medium MP2 –that contains lower nutrients concentrations than MP1- rendered higher IJ productivities.





BIOTECNOLOGIA

Acknowledgements

- Team: René, Gabriela, Marco, Uriel, Eduardo.
- Grant 20020801001, CONACYT-SIZA.
- Grant 200201-9206, FOMIX-CONACYT-Gob. Hgo.



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